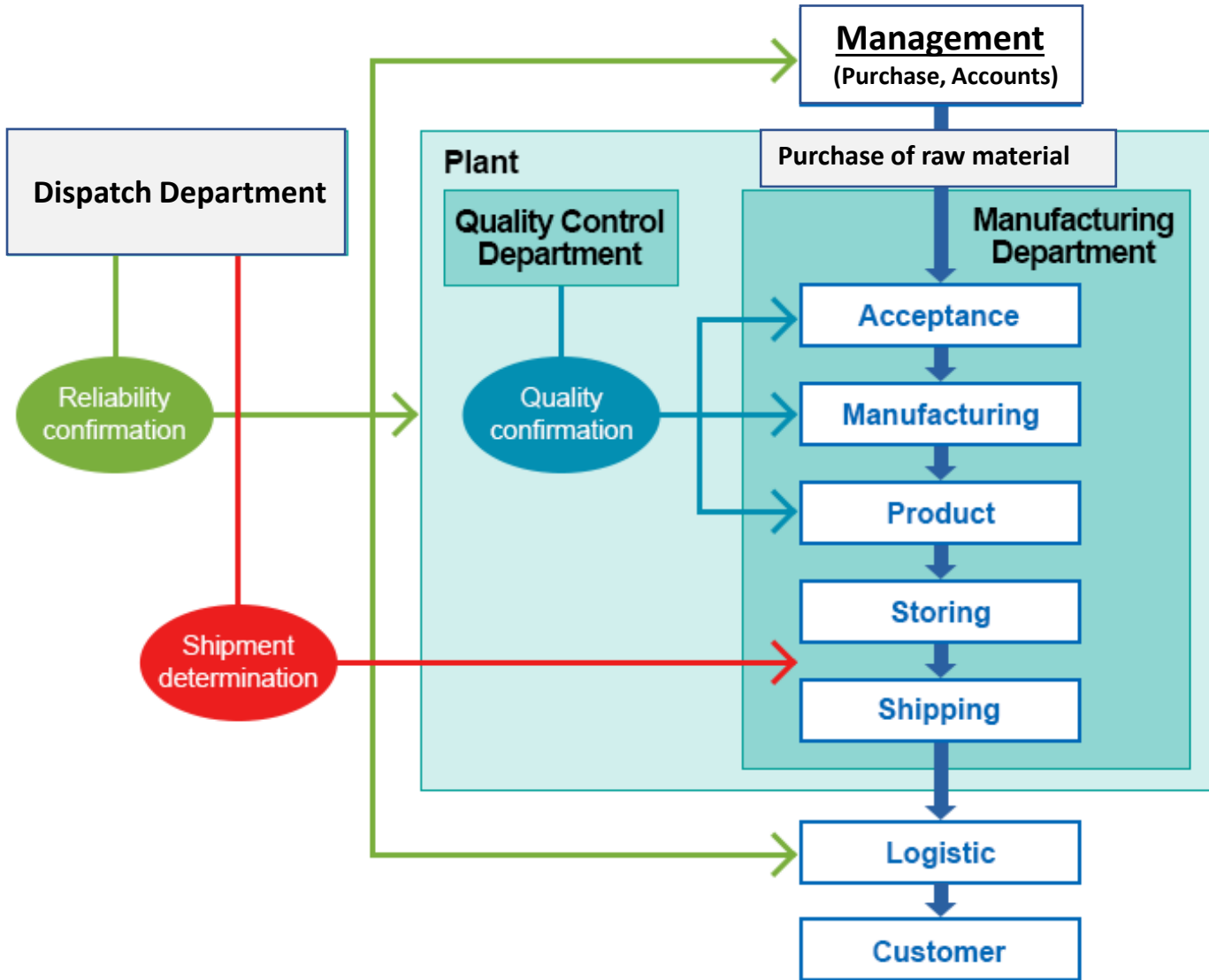


FLUSH DOORS | PANEL DOORS | DOOR FRAMES



MANUFACTURING (FLUSH DOORS)

NEW PUNJAB PLY AND BOARD INDUSTRIES BEHIND
CHANDERPUR WORKS VILLAGE JORIAN YAMUNANAGAR
GST NO.06AAFFN5383E1ZA

MANUFACTURING (PANEL DOORS)

GANESH TIMBER, RIICO INDUSTRIAL AREA
BHARATPUR (RAJASTHAN)



Test performed on different levels For Flush Doors

- **Seasoning of wood**
Seasoning is the process of removing the moisture content from wood to minimize structural problems when it is used to manufacture a door. After this process we check the moisture content of the wood and if OK move to the second step.
- **Size and thickness of the frame**
as per the order width & size of the wood frame measured and corrective action are taken.
- **Thickness of seasoned wood Beaton**
For making block board construction of flush door even thickness of beaton maintains.
- **Core**
With core Dormak check the thickness and dryness of the core and if both match with requirement it move to next phase of checking.
- **Glue viscosity and glue spread**
PF glue of proper viscosity is used in manufacturing process from leading brands to ensure quality and use standard process for spreading glue so that the layer remain uniform everywhere.
- **Core composing**
After glue application core are composed properly and we make sure that there should no core gap.
- **Pressing temperature and time**
Every door is pressed under machines at standard temperature to ensure the shape remain firm at every point and remove unwanted moisture for long life of door.
- **Cutting and finishing**
While cutting we ensure that all the measurement and angle of the door must be as per ISI and it should match with client requirement.
- **All the straight movement and diagonal measurement check**
After this process, every door is checked to ensure the dimension remain firm.

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